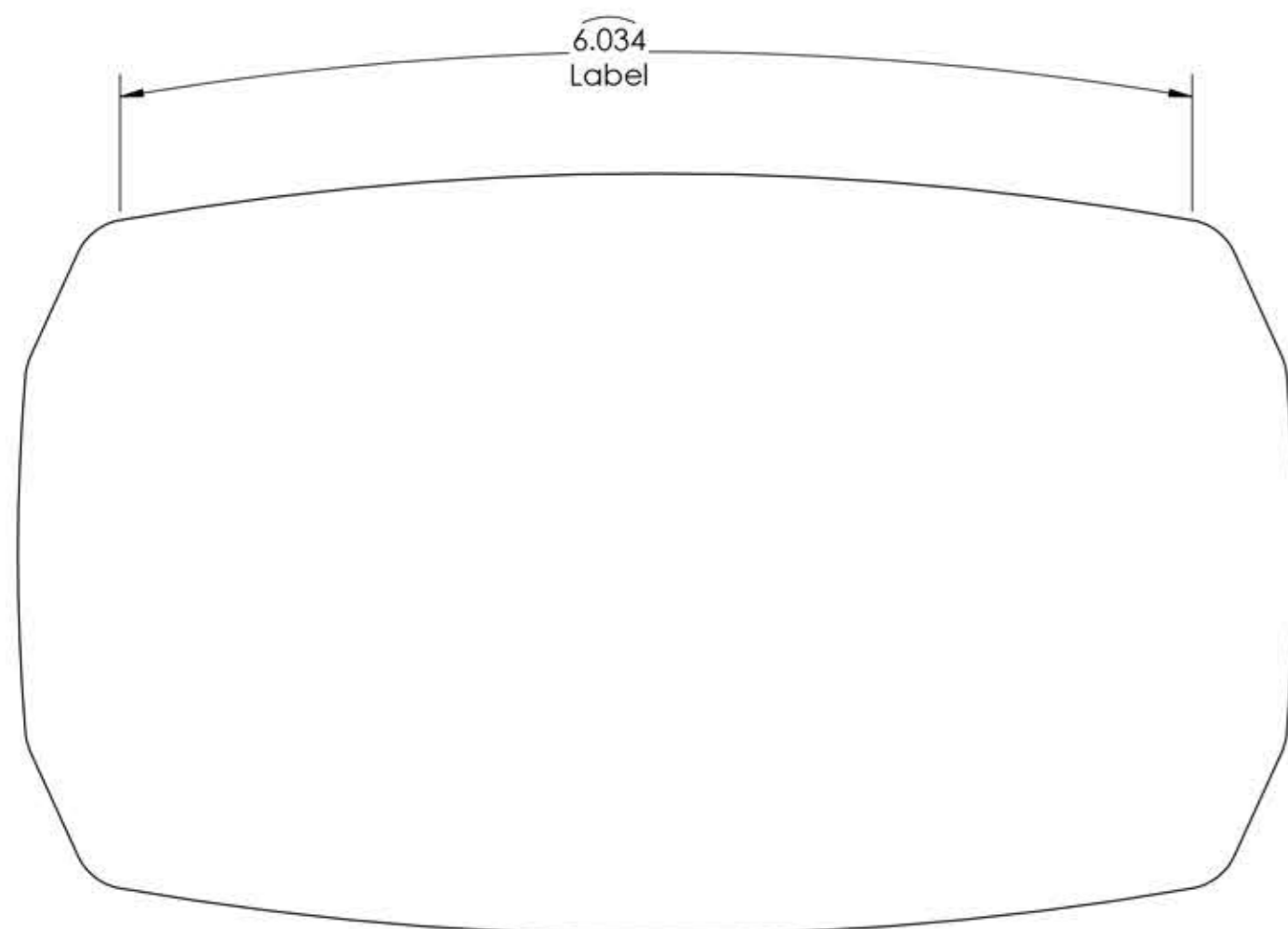
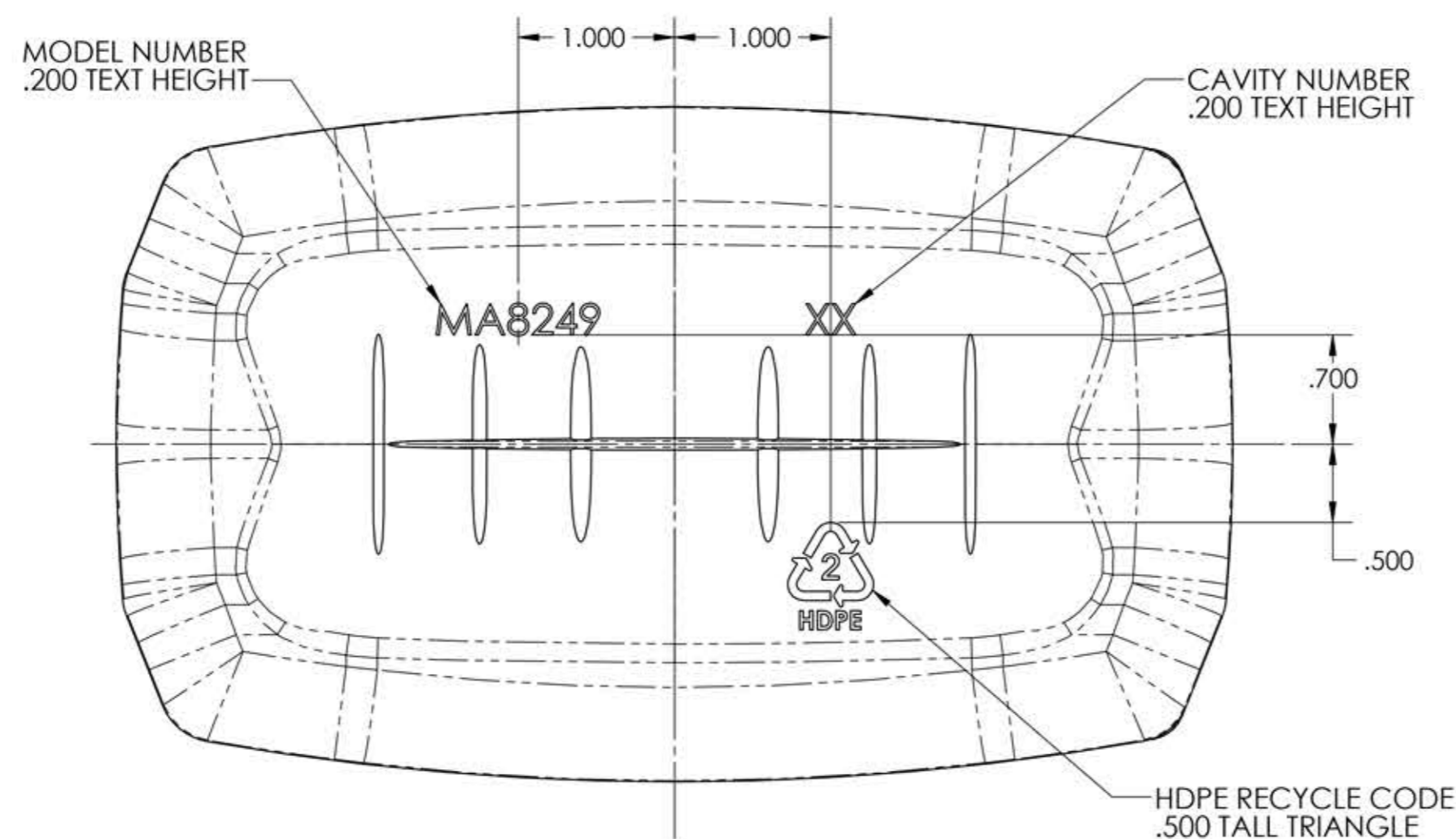


38mm SP 400 NECK FINISH
 THREAD NOTES:
 1. 6 THREADS PER INCH
 2. 1.25 TURNS OF THREAD
 3. "M" STYLE THREAD PROFILE
 4. THREAD START 90° TO P/L IN PIN HALF



SECTION A-A



ALL BOTTOM ENGRAVING RAISED .010-.012

Notes:
 1) Tolerances Unless Specified:
 Vertical -- ±.080
 Horizontal -- ±.090
 Volumetric -- ±1.5 oz
 2) Bottles to be Checked Aged with 20°C water
 3) Estimated Bulge -- 2.25 oz

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	Checked: SPK	Date: 10AUG11	Weight	135 grams
	Customer: Multi-Containers	Job#: ~	Fill Level Capacity	128.0 oz
	Reference Materials:		Overflow Capacity	136.5oz
MA-P-1501-REV-C		Material	HDPE	
		Avg. Wall Thickness	.037"	

		Description:	Product Drawing
			128 oz F Style
Size: D	Drawing Number:	REV	
Scale: 1:1	MA8249-2		SHEET 1 OF 1